



Economic Line

Proven Blow Moulding Machines



Proven Bekum quality with
an economic price

Usable in many industries

Easy service and
maintenance

Economic Line

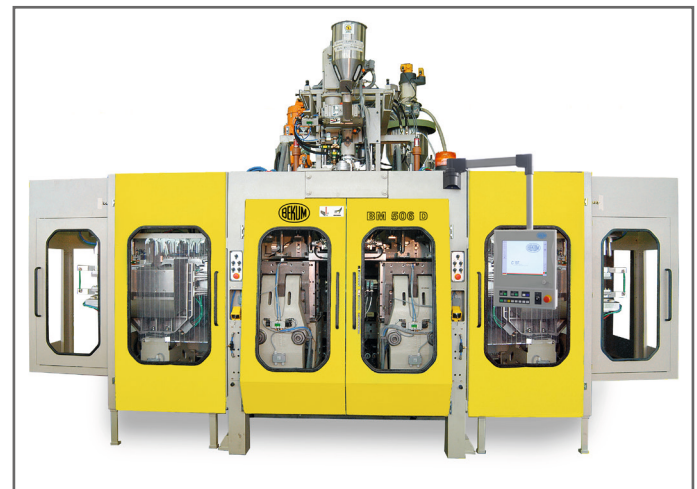
Proven Blow Moulding Machines



The classic generation of blow moulding machines, exemplifying Bekum's values of quality and reliability is now available at economic prices.

These hydraulic machines are, just like their successors, characterised by a compact design and the latest control system. They can be equipped with spiral mandrel extrusion heads and can be combined with technologies such as Co-Extrusion and Multi-Cavity in order to produce inexpensive packaging in high volumes.

The robust and compact 3-plate clamping system of the Economic Line ensures easy accessibility from all sides for changing moulds, the cooling water connection and for Bowden cables, and can be optionally upgraded with a self-centring quick change mechanism. It is characterised by high clamping force and a fast build-up of clamping force, along with low moving masses for a minimal dry cycle time. Generous amount of free space below the clamping systems for unobstructed parison flow and waste transport.



Technical Specification			
Single- and Twin-Station	BM 506D	BM 704 /D	BA 25
Mould width, max. (mm)	500	600	690
Mould length, max. incl. 50 mm overhang (mm)	550	470	530 (630) ²
Mould depth, max (mm)	2 x 150	2 x 150	2 x 250
Carriage stroke (mm)	520	610	-
Day light opening (mm)	290 (340)	250	390
Clamping force (kN)	170	200	200
Article Production Possibilities, max. (L)	15	12	35

The advantages at a glance:

- Proven and reliable blow moulding machines
- Robust construction
- Compact design and latest control system C'07
- Minimal dry cycle time
- Fast build-up of clamping force
- Production with spiral mandrel extrusion heads
- Co-Extrusion and Multi-Cavity
- Easy service and maintenance

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